

DIN EN 1417:2015-03 (E)

Plastics and rubber machines - Two-roll mills - Safety requirements

Contents	Page
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 List of significant hazards	10
5 Safety requirements and/or protective measures	13
5.1 General	13
5.1.1 Basic requirements	13
5.1.2 Emergency stop	14
5.2 Mechanical hazards	14
5.2.1 Requirements applicable to all types of two-roll mills	14
5.2.2 Specific requirements applicable to large two-roll mills (D > 400 mm)	15
5.2.3 Specific requirements applicable to small two-roll mills (D < 200 mm)	23
5.2.4 Specific requirements applicable to intermediate two-roll mills (200 mm < D < 400 mm)	26
5.3 Electrical hazards and hazards due to electromagnetic interference	26
5.4 Thermal hazards	26
5.5 Hazards caused by gases, dusts or vapours hazardous to health	27
5.6 Hazards generated by neglecting ergonomic principles	27
5.7 Hazards generated by noise	27
5.7.1 Main noise sources	27
5.7.2 Noise reduction at source by design	27
5.7.3 Noise reduction by devices	27
5.7.4 Information connected with noise hazards	27
6 Verification of the safety requirements and/or protective measures	28
7 Information for use	29
7.1 General	29
7.2 Instruction handbook	29
7.2.1 General	29
7.2.2 Two-roll mills equipped with a trip bar as in 5.2.2.1	30
7.2.3 Two-roll mills equipped with light curtains as in 5.2.3.3.3	30
7.2.4 Noise emission	30
7.3 Marking	31
7.3.1 General	31
7.3.2 Two-roll mills equipped with a trip bar as in 5.2.2.1	31
Annex A (normative) Positioning of the trip devices specified in 5.2.3.3.2 and 5.2.4	32
Annex B (normative) Noise test code	35
B.1 Introduction	35
B.2 Determination of the A-weighted emission sound pressure level at the workstation	35
B.2.1 Basic standards and measurement procedure	35
B.2.2 Measurement uncertainty	36

B.3	Determination of the A-weighted sound power level	36
B.3.1	Basic standards and measurement procedure	36
B.3.2	Measurement uncertainty	36
B.4	Mounting and operating conditions	37
B.5	Information to be recorded and reported	37
B.5.1	General	37
B.5.2	General data	37
B.5.3	Mounting and operating conditions	37
B.5.4	Standards	38
B.5.5	Noise data	38
B.6	Declaration and verification of noise emission values	38
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC		39
Bibliography		40